

What is claimed is:

- 1 1. A method for growing a plurality of carbon nanotubes, the method comprising:
2 forming hydroxyl groups (112) on a silicon-oxide substrate (100);
3 immersing the substrate (100) in an aqueous solution including an iron-
4 containing salt and hydroxylamine and forming iron-containing nanoparticles (110) on
5 the substrate (100);
6 calcining the substrate (100) and forming iron oxide nanoparticles (120) thereon;
7 and
8 using the iron oxide nanoparticles (120) as a catalyst, growing carbon nanotubes
9 (130).
- 1 2. The method of claim 1, wherein growing carbon nanotubes includes introducing
2 a carbon-containing gas to the iron oxide nanoparticles and, using the iron oxide as a
3 catalyst, reacting the carbon-containing gas and growing the carbon nanotubes from the
4 iron oxide nanoparticles with carbon from the reaction.
- 1 3. The method of claim 1, wherein forming iron oxide nanoparticles includes
2 forming a sub-monolayer of uniformly distributed iron-oxide nanoparticles.
- 1 4. The method of claim 1, wherein calcining the substrate and forming iron oxide
2 nanoparticles includes converting the iron-containing nanoparticles to Fe_2O_3 .
- 1 5. The method of claim 1, wherein immersing the substrate in an aqueous solution
2 including an iron-containing salt and hydroxylamine and forming iron-containing
3 nanoparticles on the substrate includes reducing the iron-containing salt to form the
4 iron-containing nanoparticles.
- 1 6. The method of claim 5, wherein reducing the iron-containing salt includes using
2 the hydroxylamine to reduce the iron-containing salt.

1 7. The method of claim 1, wherein immersing the substrate in an aqueous solution
2 including an iron-containing salt and hydroxylamine and forming iron-containing
3 nanoparticles on the substrate includes using hydroxyl groups on the silicon-oxide
4 substrate to mediate the formation of the iron-containing nanoparticles.

1 8. The method of claim 1, wherein immersing the substrate in an aqueous solution
2 including an iron-containing salt and hydroxylamine and forming iron-containing
3 nanoparticles on the substrate includes selecting the pH of the aqueous solution to
4 control at least one of: the size and density of the iron-containing nanoparticles.

1 9. The method of claim 8, wherein immersing the substrate in an aqueous solution
2 including an iron-containing salt and hydroxylamine and forming iron-containing
3 nanoparticles on the substrate includes selecting the reaction time that the substrate is
4 immersed to control at least one of: the size and density of the iron-containing
5 nanoparticles.

1 10. The method of claim 1, wherein immersing the substrate in an aqueous solution
2 including an iron-containing salt and hydroxylamine and forming iron-containing
3 nanoparticles on the substrate includes selecting the reaction time that the substrate is
4 immersed to control at least one of: the size and density of the iron-containing
5 nanoparticles.

1 11. The method of claim 1, wherein immersing the substrate in an aqueous solution
2 including an iron-containing salt includes immersing the substrate in an aqueous
3 solution including iron-chloride material.

1 12. The method of claim 1, wherein forming hydroxyl groups on the silicon-oxide
2 substrate includes hydroxylating the silicon-oxide substrate with the hydroxylamine.

1 13. The method of claim 1, wherein growing carbon nanotubes includes growing a
2 single-walled carbon nanotube.

1 14. The method of claim 1, wherein calcining the substrate and forming iron oxide
2 nanoparticles thereon includes forming a catalyst island.

1 15. The method of claim 1, wherein growing carbon nanotubes includes forming a
2 nanotube field effect transistor.

1 16. The method of claim 1, wherein growing carbon nanotubes includes growing at
2 least one carbon nanotube extending between two electrodes.

1 17. The method of claim 1, further comprising:
2 patterning wells in a patternable material on the substrate; and
3 wherein forming iron-containing nanoparticles on the substrate includes forming
4 iron-containing nanoparticles in the wells, wherein calcining the substrate and forming
5 iron oxide nanoparticles includes forming iron oxide nanoparticles from the iron-
6 containing nanoparticles formed in the wells and wherein growing carbon nanotubes
7 includes growing carbon nanotubes extending from the iron oxide.

1 18. The method of claim 17, wherein growing carbon nanotubes extending from the
2 iron oxide in the wells includes growing a carbon nanotube extending between two
3 electrodes.

1 19. The method of claim 18, further comprising forming a back gate in the substrate
2 and between the two electrodes, the back gate being configured and arranged to
3 capacitively couple a voltage to the carbon nanotube extending between two electrodes.

1 20. The method of claim 17, further comprising removing the patternable material
2 after forming the iron-containing nanoparticles and prior to calcining the substrate and
3 forming iron oxide nanoparticles.

1 21. The method of claim 17, further comprising removing the patternable material
2 after forming the iron-containing nanoparticles and prior to growing carbon nanotubes
3 extending from the iron oxide.

1 22. A method for preparing a substrate (100) for growing carbon nanotubes, the
2 method comprising:
3 forming hydroxyl material (112) on the substrate (100); and
4 immersing the substrate (100) in an aqueous solution including an iron-
5 containing material and a reducing agent and forming iron-containing nanoparticles
6 (110) on the substrate (100).

1 23. The method of claim 22, further comprising:
2 after forming the iron-containing nanoparticles, heating the substrate and
3 forming iron oxide nanoparticles from the iron-containing nanoparticles.

1 24. The method of claim 23, further comprising:
2 using the iron oxide nanoparticles (120) as a catalyst, introducing a carbon-
3 containing gas to the iron oxide nanoparticles to grow carbon nanotubes (130).

1 25. A method for growing a carbon nanotube, the method comprising:
2 immersing a substrate (100) in an aqueous solution including an catalyst
3 precursor material and a reducing agent to form catalyst precursor material (110) on the
4 substrate (100);
5 reacting the catalyst precursor material (110) to form a catalyst (120) on the
6 substrate (100); and
7 using the catalyst (120) to catalyze the growth of the carbon nanotube (130).

1 26. A system for growing a plurality of carbon nanotubes, the system comprising:
2 means for forming hydroxyl groups (112) on a silicon-oxide substrate (100);
3 means for immersing the substrate (100) in an aqueous solution including an
4 iron-containing salt and hydroxylamine and forming iron-containing nanoparticles (110)
5 on the substrate (100);
6 means for calcining the substrate (100) and forming iron oxide nanoparticles
7 (120) thereon; and
8 means for using the iron oxide nanoparticles (120) as a catalyst for growing
9 carbon nanotubes (130).

1 27. The system of claim 26, wherein the means for calcining the substrate and
2 forming uniformly-distributed iron oxide nanoparticles thereon includes a furnace.

1 28. The system of claim 26, wherein the means for using the iron oxide
2 nanoparticles as a catalyst and growing carbon nanotubes includes a furnace chamber.

1 29. A system for growing a plurality of carbon nanotubes, the system comprising:
2 an immersion chamber adapted for forming hydroxyl groups (112) on a silicon-
3 oxide substrate (100);
4 an immersion tank adapted for immersing the substrate (100) in an aqueous
5 solution including an iron-containing salt and hydroxylamine and for forming iron-
6 containing nanoparticles (110) on the substrate (100);
7 a furnace arrangement adapted for calcining the substrate (100) and forming iron
8 oxide nanoparticles (120) thereon; and
9 a chemical deposition chamber adapted for using the iron oxide nanoparticles
10 (120) as a catalyst and growing carbon nanotubes (130).

1 30. The system of claim 29, wherein the immersion chamber and the immersion
2 tank are a single arrangement adapted to hold a solution for forming both the hydroxyl
3 groups and the iron-containing salt on the silicon-oxide substrate.

1 31. The system of claim 29, wherein the furnace arrangement and the chemical
2 deposition chamber are a single arrangement including a chemical vapor deposition
3 (CVD) chamber adapted to both calcine the substrate and deposit carbon, using the
4 catalyst to react a carbon-containing gas, for growing the carbon nanotubes.

1 32. A carbon nanotube growth arrangement comprising:
2 a substrate (100);
3 hydroxyl molecules (112) on the substrate (100); and
4 iron-containing nanoparticles (110) coupled to the hydroxyl molecules (112).

1 33. A carbon nanotube device comprising:
2 a single-walled carbon nanotube extending from catalyst material on a substrate;
3 and
4 the substrate and the catalyst material having characteristics of the catalyst
5 material being formed by immersion in an aqueous solution including an iron-
6 containing salt and hydroxylamine, with iron-containing nanoparticles being formed on
7 the substrate and subsequently calcined to form iron oxide nanoparticles thereon.